

Built on a tradition of exceeding quality at every step.



THERMOWELLS

Flanged | Helical | Limited Space | Socket-Weld | Threaded | Tri-Clamp | Vanstone | Weld-In



www.americanthermowell.com

American Thermowell has provided quality thermowells since 1991. Whether it's threaded or flanged, our competitive price and delivery are tailored to your needs.

Our experienced team collaborates with our clients to develop the highest quality products designed and developed around specific requirements. We always stick to our delivery schedules and supply our products at competitive prices.



Built on a tradition of exceeding quality at every step.

Table of Contents

Our Thermowells	4
Connections and Construction	6
Construction, Surface and Sheaths	8
Thermowell Types and Styles	10
Faces, welds and benefits	12
Flanged Thermowells	14
Helical Thermowell	16
Limited Space Thermowells	18
Socket Weld Thermowells	20
Threaded Thermowells	22
Tri-Clamp (Sanitary) Thermowells	24
Vanstone Thermowells	26
Weld-In Thermowells	28
V-Mac Wake Frequency Software	30
Thermowell Codes and Variables	32
Corrosive Service Guide to Materials	35

*American Thermowell reserves the right to update and/or change our product line at anytime without written notice.
Drawings may differ slightly from final product. For the most up to date and accurate drawing,
please contact your American Thermowell sales representative today at 409-246-1111. Revised October 2023.*



Flanged Thermowells



Helical Thermowell



Limited Space Thermowells



Tri-Clamp Thermowell



Socket Weld Thermowells



Threaded Thermowells



Vanstone Thermowells



Weld-In Thermowell

Our Thermowells

Over 30 years experience manufacturing thermowells

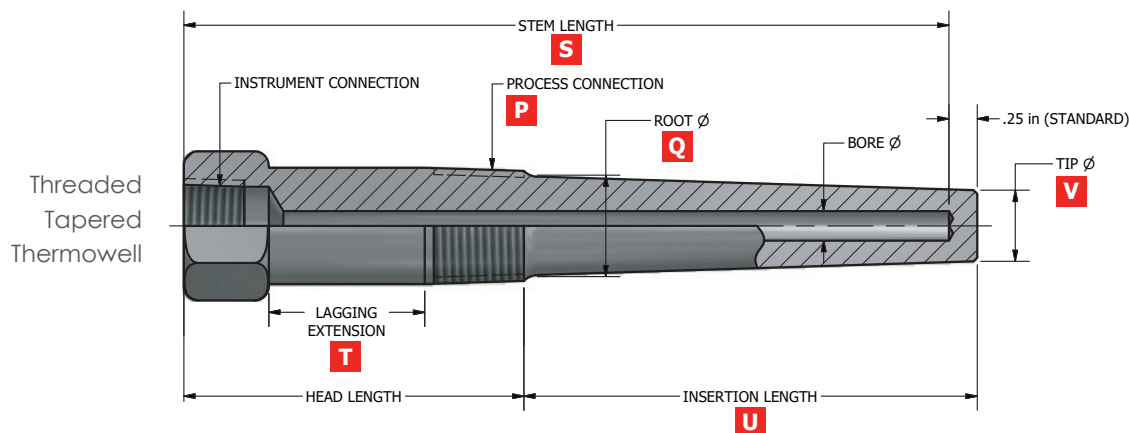
As a pioneer and global leader in manufacturing thermowells, we ensure the highest quality and precision in every piece we manufacture. Whether they are custom-made for highly specialized measurements or they are in a standard configuration, each and every thermowell is built to meet or exceed accepted standards.

Precision | Quality | On-time Delivery

Our thermowells are designed and manufactured 100% in house, and are made to accept standard and custom made thermometers, thermocouples, bulbs and RTD's. American Thermowell flange thermowells are also available in a large variety of sizes and configurations that include, but are not limited to, raised face, flat face, and ring type joint.

- American Thermowell thermowells accept standard or custom-made thermometers, thermocouples, bulbs and RTD's.
- All are manufactured in house, quality checked and tested to code before being shipped.
- American Thermowell custom software, V-MAC, utilized for thermowell wake calculations.
- Large variety of materials available
- CRN approved thermowells.
- Various NDT options
- NACE compliant
- Sanitary (Tri-Clamps) thermowells available, 8-12 Micro inch R/A finish

Thermowell Dimensions



U Insertion depth

This is how much of the thermowell will be inserted into the process.

T Lag Length

This provides extra length between the process connection and the sensor connection.

P Process Connection

The pipe size of the thermowell.

Q Root Diameter

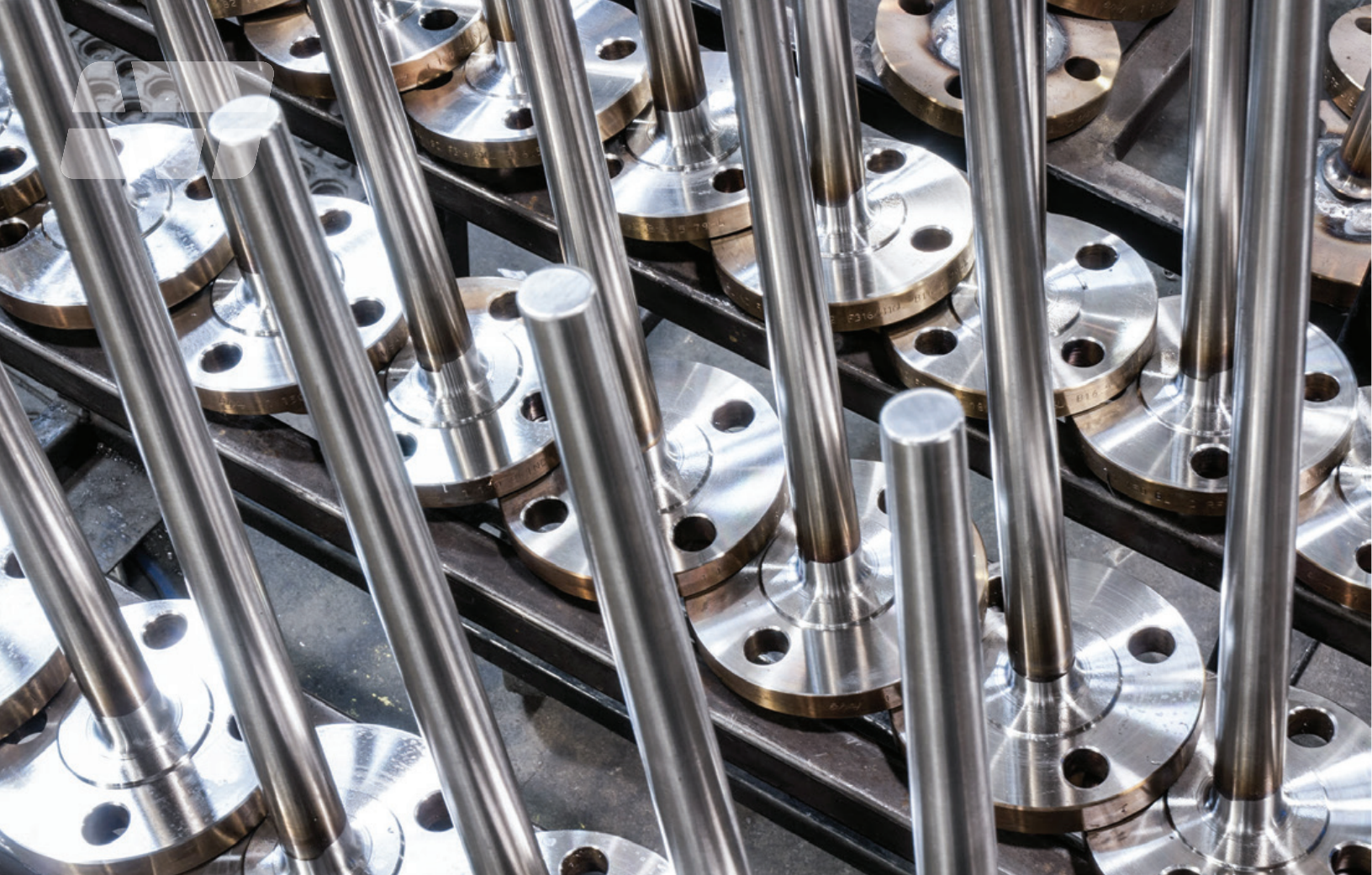
This is based on the process connection dimension.

V Tip Diameter

Based on thermowell design, with various sizes depending on style.

S Stem Length (Bored Depth)

Total length of the thermowell, minus the 1/4" .



Connections and Construction

We ensure the highest quality & precision in every piece we manufacture

Process Connection

Thermowells come in a variety of different process connections. The process connection is determined by how the thermowell will be mounted in the field. The most common styles are threaded, flanged, socket weld, weld-in and vanstone.

Threaded thermowell process connections thread into a threaded fitting welded to the process pipe or vessel. This type of connection is popular because it allows for easy installation and removal when required. Threaded thermowells typically come with a hex head or two wrench flats at the top of the well.

Flanged thermowells are mated to an existing flange mounted to the process pipe using bolts. Flange connections are useful in high velocity, high temperature and / or high pressure conditions. Flanged connections also allow for easy installation and removal, which makes them a popular solution.

Welded thermowell process connections, either socket weld or weld-ins; are a more permanent mounting solution. This type of connection is also common in high velocity, high temperature and/ or high pressure conditions. Welded connections come with the benefit of proven reliability and leak resistance; however removal is more difficult due to the fact that they must be cut out of the process.

Vanstone thermowells are installed by sandwiching it between the flange mounted to the process pipe and a lap joint flange. Because the lap joint flange and the thermowell are separate pieces, it allows for the possibility of using two dissimilar materials.



Flanged Well Construction

A flanged well is made up of three basic construction components: a blind, the stem and the weld that joins them together. American Thermowell uses a full penetration weld as standard practice on almost all materials. Full penetration welding provides your flanged thermowell with complete joint penetration, and a stronger, more dependable weld.



There are a variety of flange facing options available. The most common are Raised Face (RF), Flat Face (FF), and Ring Type Joint (RTJ). The raised face and flat face versions come with a spiral serrated gasket surface as the standard finish. Concentric serrations are an alternative gasket finish on the RF and FF flanges, commonly used with low density process fluids to reduce the risk of leakage. Ring type joint flange facings have a groove cut into the surface and use a metal gasket to seal with the mating flange.

American Thermowell has a large collection of TSSA approved weld procedures which we apply to a variety of materials. We perform all of our welding in accordance with the requirements stipulated in the ASME Boiler Pressure Vessel Code. All of our welds are performed by TSSA accredited welders to ensure the utmost strength, durability and integrity in every piece we make.

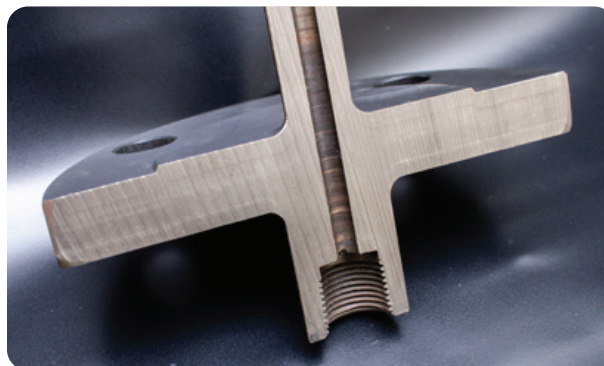


Construction, Surface and Sheaths

We ensure the highest quality & precision in every piece we manufacture

Full Penetration Weld

There is no seam between the flange and the stem of the well. The entire connection has been welded into one mass. This is the highest quality thermowell construction.



Surface Finishes

All American Thermowell thermowells have a standard surface finish of 16-32 $\mu\text{in Ra}$. This gives our thermowells a higher corrosion resistance than a rougher or less polished surface.

Our sanitary thermowells are commonly finished at a higher rating of 4-12 $\mu\text{in Ra}$., however all of our thermowells can be finished with a higher rating. Talk to a sales representative today for details.

Sheaths and Protection Tubes

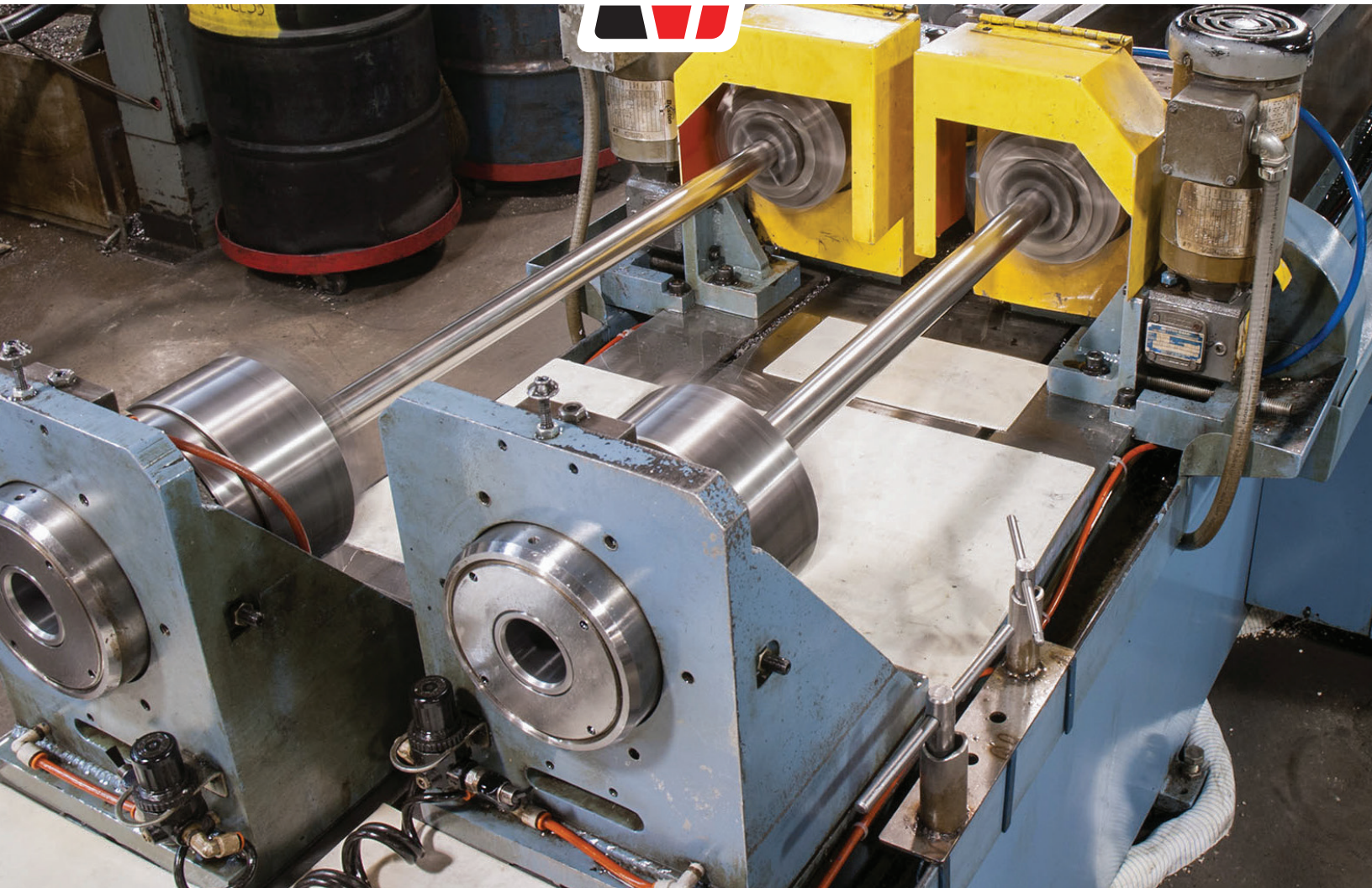
We offer a wide range of thermowell sheaths to help ensure they withstand the harshest conditions.

Our most common material for sheaths is Tantalum, which offers an exceptional level of protection with an upper temperature range of 5000°.

Tantalum also offers a better resistance to highly corrosive chemicals or processes.

American Thermowell protection tubes are available in a variety of materials and specifications to suit your job requirements.





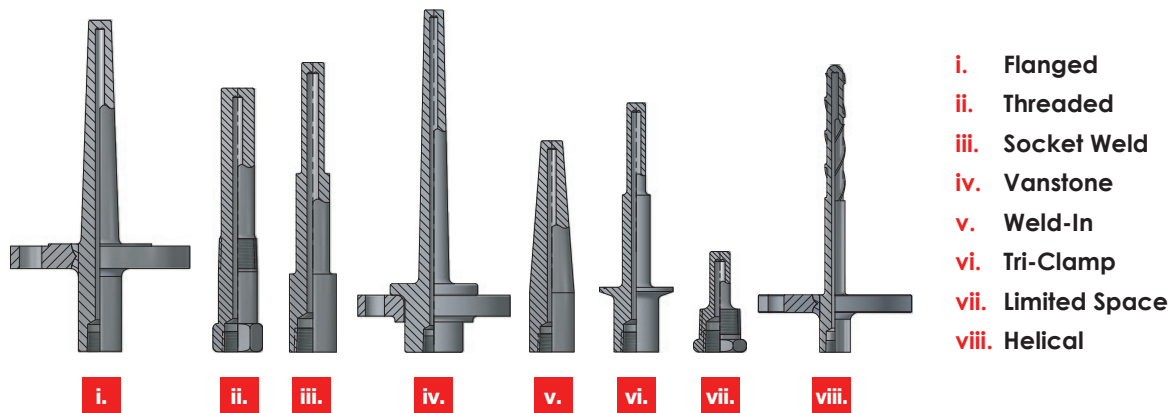
Thermowell Types and Styles

American Thermowell offers a wide variety of various process connections and styles

Thermowell Connection Types

American Thermowell thermowells are available in several different thermowell types, including the three most common; flanged, threaded and socket weld. All our thermowells are manufactured in house, which gives us the advantage to produce these various types with the exact specifications required by our clients.

With over 30 years experience manufacturing thermowells, American Thermowell has the ability to offer almost any type of thermowell with the quality and precision the industry requires.



Thermowell Shank Styles

A thermowell shank can be straight, stepped or tapered. American Thermowell offers almost any combination of thermowell shank styles in our various thermowell types, creating almost endless possibilities depending on your application requirements.

A. Stepped Thermowells

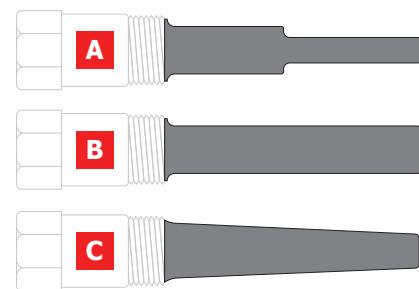
Stepped thermowells have two straight sections with the smaller diameter section at the tip. The stepped thermowell is more responsive to changes, since the tip diameter is reduced to improve heat transfer to the sensor. This does however, also reduce the overall strength and durability.

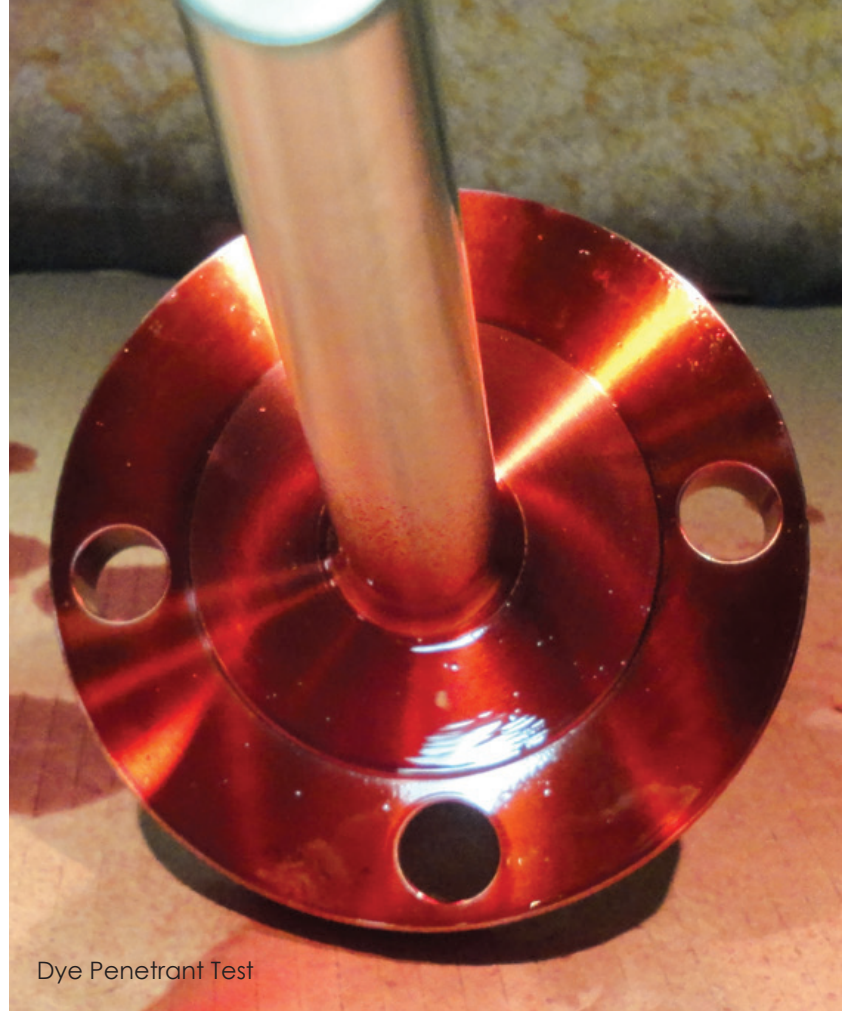
B. Straight Thermowells

Straight thermowells have the same diameter along the entire immersion length. The straight thermowell is very durable, especially for low pressure/velocity applications.

C. Tapered Thermowells

Tapered thermowells have an outside diameter that decreases uniformly from root to tip. The tapered thermowell is the perfect combination of strength and vibration resistance, making it a popular selection for a majority of applications.





Thermowell Options

- Dye Penetrant Test
- Dye Penetrant - Root & Cap
- Teflon Coating
- Stellite Overlay
- Kynar Coating
- Internal Hydrostatic Testing
- External Hydrostatic Testing
- Material Test Report (MTR)
- Nace MR0175
- PMI
- Tantalum Sheath (Straight only)
- Velocity Calculation per ASME PTC 19.3 TW 2016
- X-Ray
- O2 Cleaning
- Post Weld Heat Treatment
- UT bore concentricity
- UT phased array
- CofC (Certificate of compliance)
- COO (Certificate of origin)
- Traceability Index
- ITP (Inspection test plan)
- Stamping
- SS tags
- Visual dimensional report
- Electro polish
- Pickle and Passivation

Our Warranty

All American Thermowell Machining products are warranted free of defects in materials or workmanship for one full year from the date of the original factory shipment.

If returned within the warranty period, and upon factory inspection of the product, the cause of the malfunction is determined to be defective material or workmanship, then American Thermowell Machining will repair or replace the product at no cost to the purchaser (or owner) other than transportation.

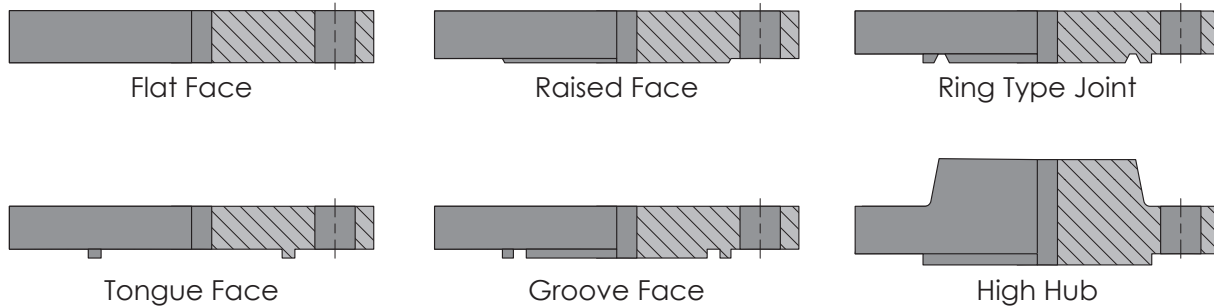
American Thermowell Machining shall not be liable for misapplication, labor claims, direct or consequential damage or expense arising from the installation or use of the equipment. There are no other warranties expressed or implied at this time.

Faces, welds and benefits

With over 30 years experience, American Thermowell can help with any project

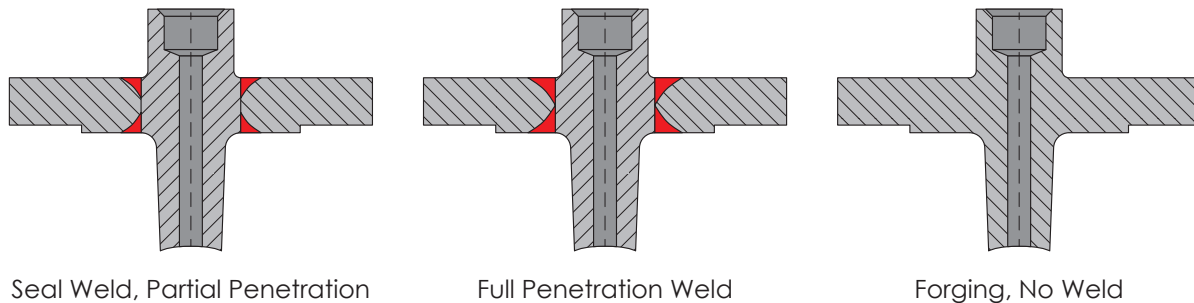
Flange Faces

The flange face is the surface used to hold the gasket. The various styles require different gaskets depending on the type of face to create a leak proof seal in the connection.



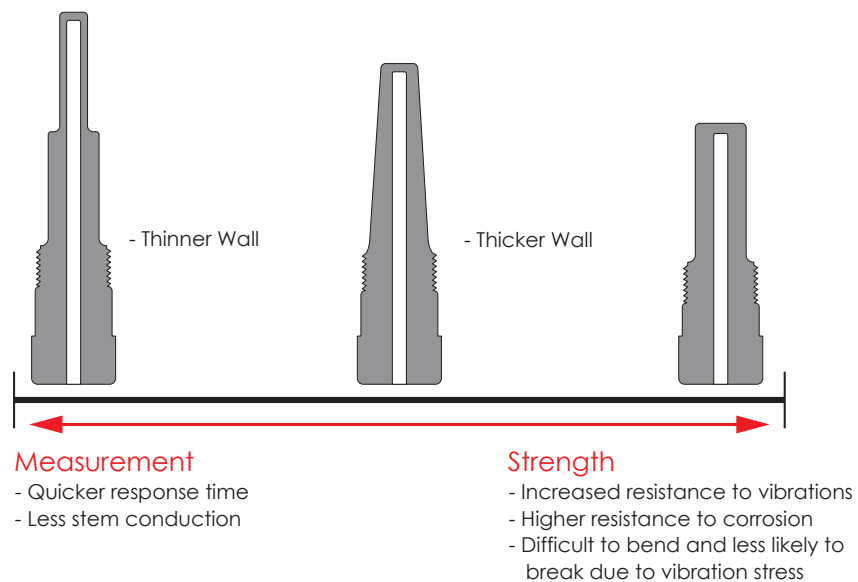
Flange Weld Type

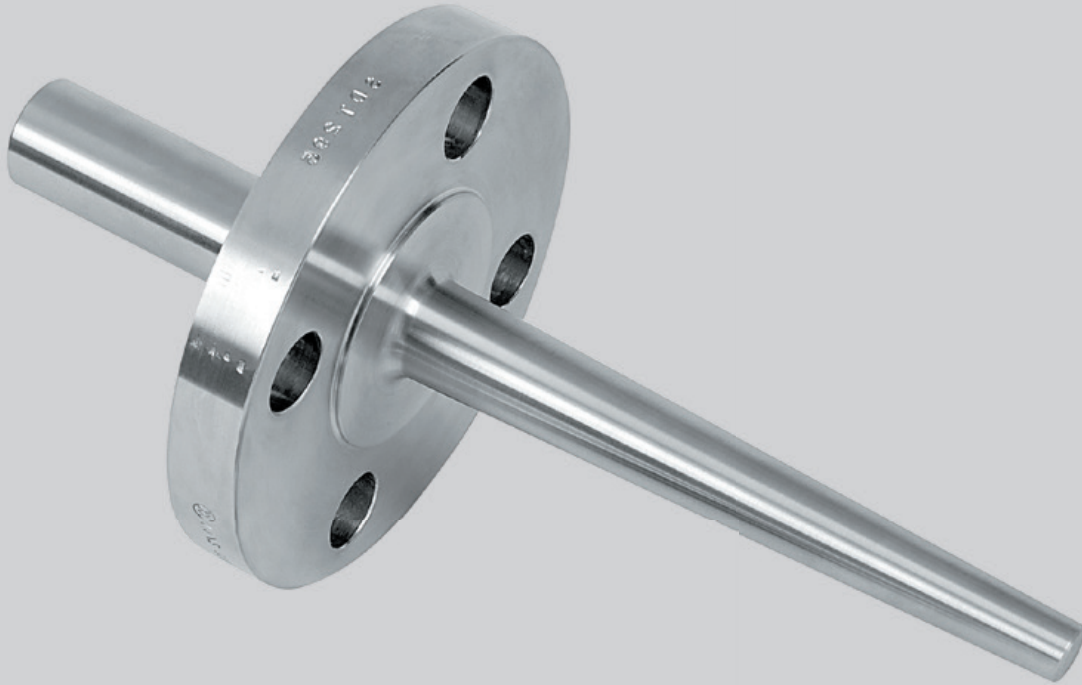
Most American Thermowell flanged thermowells are fabricated using a full penetration weld. This is one of the strongest weld connections available, while also keeping budget in mind.



Thermowell Style Benefits

There are three main thermowell styles available, stepped, tapered and straight. Each style has its own advantage based on its strength and temperature accuracy.





FLANGED THERMOWELLS

AT33	A	DA	B	L2	L2	AA	010000	02250	1060	0625	I
1	2	3	4	5	6	7	8	9	10	11	12

1	Thermowell Stem Style
2	Bore Size
3	Flange Size & Rolling
4	Flange Facing
5	Stem Material
6	Flange Material

7	Instrumental Connection
8	Insertion Length
9	Head Length
10	Root Diameter
11	Tip Diameter
12	Unit of Measurement

Please see our product part breakdowns online at americanthermowell.com featuring a complete list of available part options specific to each type and style of thermowell.

See page 32 for a complete list of available sizes, materials and measurements. Visit www.americanthermowell.com for more information.

Flanged Thermowells

Our flanged thermowells are designed and manufactured 100% in house

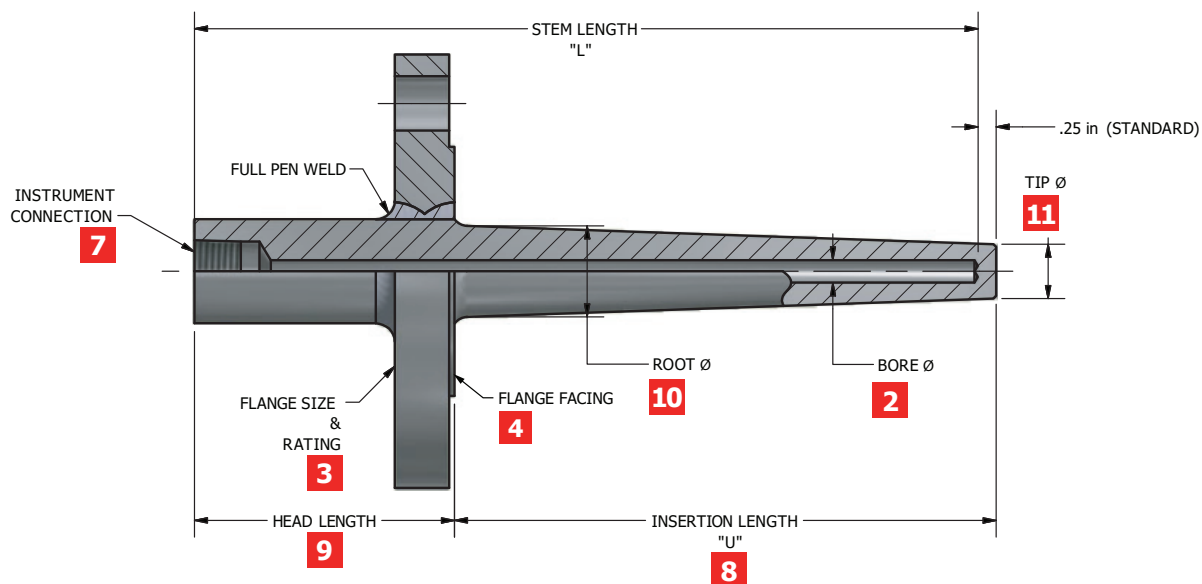
Our thermowells are used in demanding conditions of intense pressure and temperature, across a wide variety of industries.

As a pioneer and global leader in manufacturing thermowells, we ensure the highest quality and precision in every piece we manufacture. Whether they are custom-made for highly specialized measurements or they are standard configuration, each and every thermowell is built to meet or exceed accepted standards. Since all our thermowells are made to order and manufactured on site, our clients have the ability to mix various material types between the flange and thermowell.

Our flanged thermowells are designed and manufactured 100% in house, and are made to accept standard and custom made thermometers, thermocouples, bulbs and RTD's.

Available in a large variety of flange sizes, and configurations that include, but are not limited to, raised face, flat face, and ring type joint. Making the American Thermowell flange thermowell the perfect solution for the job.

- Our thermowells are made to order with expedited lead times available.
- Raised face, flat face and ring type joint versions.
- Available in various shank styles; stepped, straight and tapered.
- Full penetration welds on flanged thermowell.
- CRN approved thermowells available upon request.
- Custom software for thermowell design calculations.
- Various NDT options.
- NACE compliant.

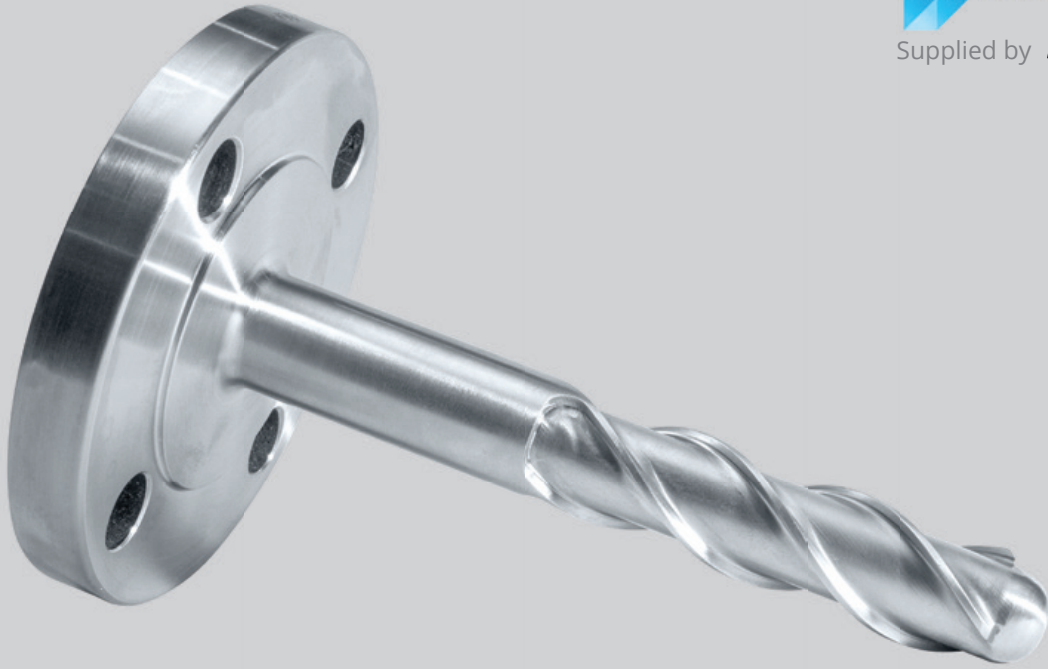


Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: All Industries that measures process temperature.



Featuring
VE Technology
 Supplied by **MACWELD** machining



HELICAL THERMOWELL

AT34	A	DA	B	L2	L2	AA	010000	02250	1060	0625	I
1	2	3	4	5	6	7	8	9	10	11	12

1	Thermowell Stem Style
2	Bore Size
3	Flange Size & Rolling
4	Flange Facing
5	Stem Material
6	Flange Material

7	Instrumental Connection
8	Insertion Length
9	Head Length
10	Root Diameter
11	Tip Diameter
12	Unit of Measurement

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Helical Thermowell

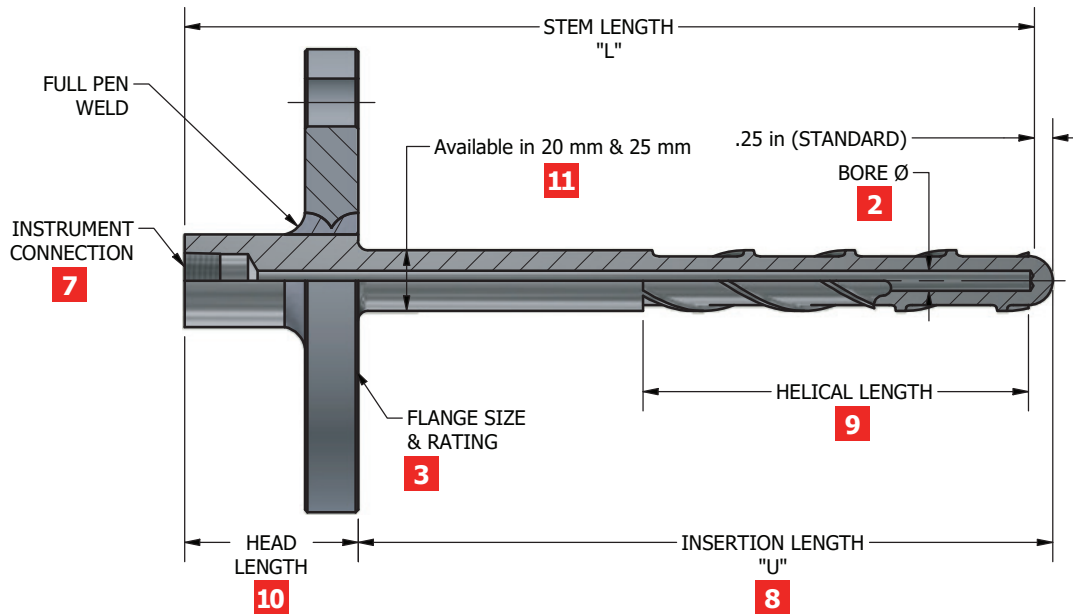
Designed for high velocity applications

Our helical thermowells are designed to withstand high velocity flow applications, where standard thermowells would often fail.

As a pioneer and global leader in manufacturing thermowells, we ensure the highest quality and precision in every piece we manufacture. Our helical thermowell improves accuracy and response time of temperature measurement, compared to a standard thermowell with greatly increased root-tip diameters and shortened immersion length.

Our helical thermowell features VE Technology supplied by Mac-Weld Machining Ltd., utilizing a design that helps eliminate vortex-induced vibration. VE Technology combines both the helical stakes along with a rounded tip, which break up vortices caused by the flow around the thermowell.

- Reduces amplitude of oscillation by more than 90% compared to standard round bar design.
- Wake frequency calculations are no longer required for helical thermowell. Steady state stress and pressure calculations are sufficient.
- Fewer limitations due to immersion length.
- Standard installation allows for quick install or replacement.
- The small root and tip diameters allow for fast response to temperature variations.
- Perfect for nozzles with small ID and high standoff length.



Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: All Industries that measure high velocity processes.



LIMITED SPACE THERMOWELLS

AT41	A	AB	L2	AA	004500	01750	0750	0625	I
1	2	3	4	5	6	7	8	9	10

1	Thermowell Stem Style
2	Bore Size
3	Process Connection
4	Material
5	Instrument Connection

6	Insertion Length
7	Head Length
8	Root Diameter
9	Tip Diameter
10	Unit of Measurement

Please see our product part breakdowns online at americanthermowell.com featuring a complete list of available part options specific to each type and style of thermowell.

See page 32 for a complete list of available sizes, materials and measurements. Visit www.americanthermowell.com for more information.

Limited Space Thermowells

Compact design, with the same protection and quality

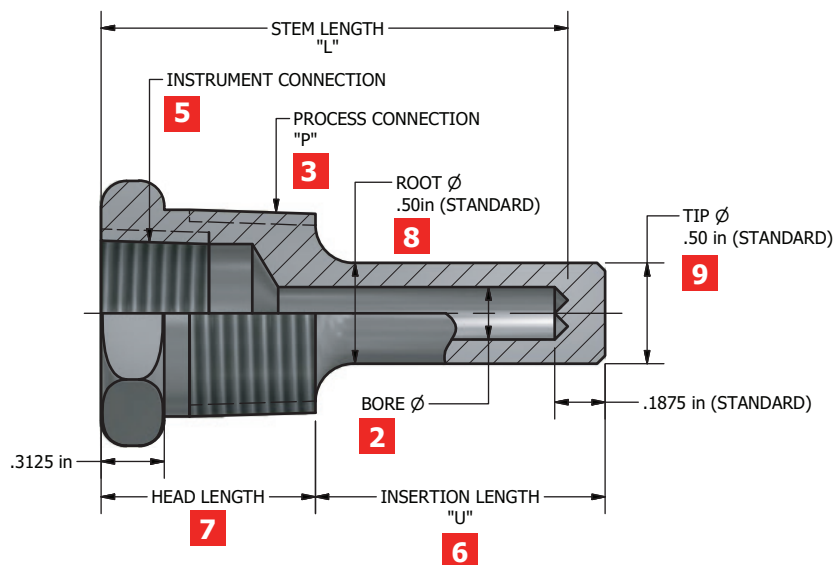
American Thermowell thermowells are a critical component of any temperature or pressure measurement point, available in a large variety of designs and materials.

American Thermowell thermowells are used in demanding conditions of intense pressure and temperature, across a wide variety of industries. We know what it takes to design and build thermowells that function as specified to every job, everywhere in the world.

Our limited space thermowells are designed and manufactured 100% in house, are made to client specifications and they accept standard or custom-made thermometers, thermocouples, bulbs and RTD's.

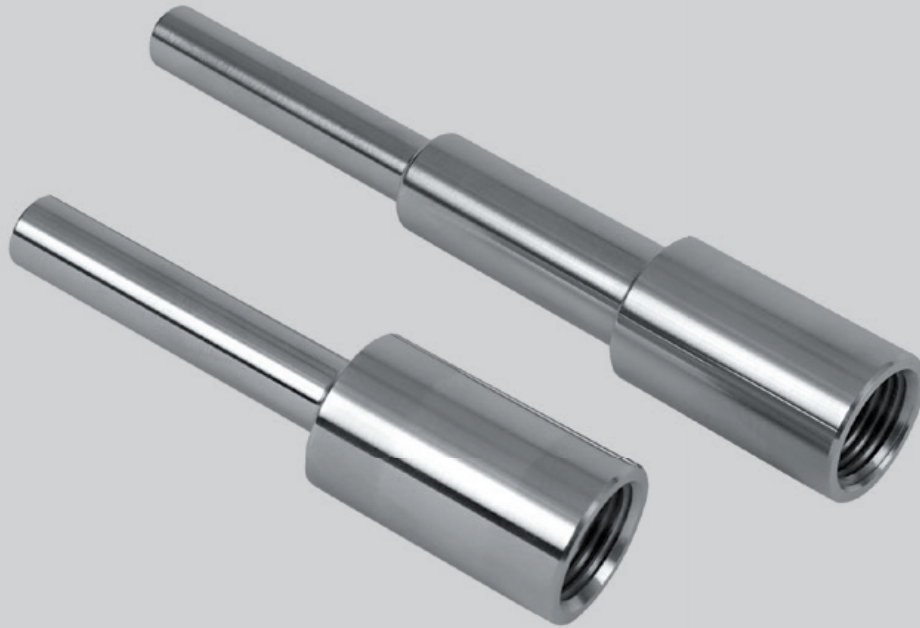
Available in a wide variety of process thread sizes and configurations which include, but are not limited to, NPT, NPS, and BSPT., making the American Thermowell limited space thermowell the perfect fit for your project.

- Large variety of materials available.
- CRN approved thermowells available upon request.
- Various NDT options.
- NACE compliant.
- One piece bar stock construction.



Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: All Industries that measures process temperature, which require a small profile.



SOCKET WELD THERMOWELLS

AT22	-	A	-	AB	-	L2	-	AA	-	004500	-	01750	-	0750	-	0625	-	I
1		2		3		4		5		6		7		8		9		10

1	Thermowell Stem Style
2	Bore Size
3	Process Connection
4	Material
5	Instrument Connection

6	Insertion Length
7	Head Length
8	Root Diameter
9	Tip Diameter
10	Unit of Measurement

Please see our product part breakdowns online at americanthermowell.com featuring a complete list of available part options specific to each type and style of thermowell.

See page 32 for a complete list of available sizes, materials and measurements. Visit www.americanthermowell.com for more information.

Socket Weld Thermowells

Designed for high pressure and/or high flow process applications

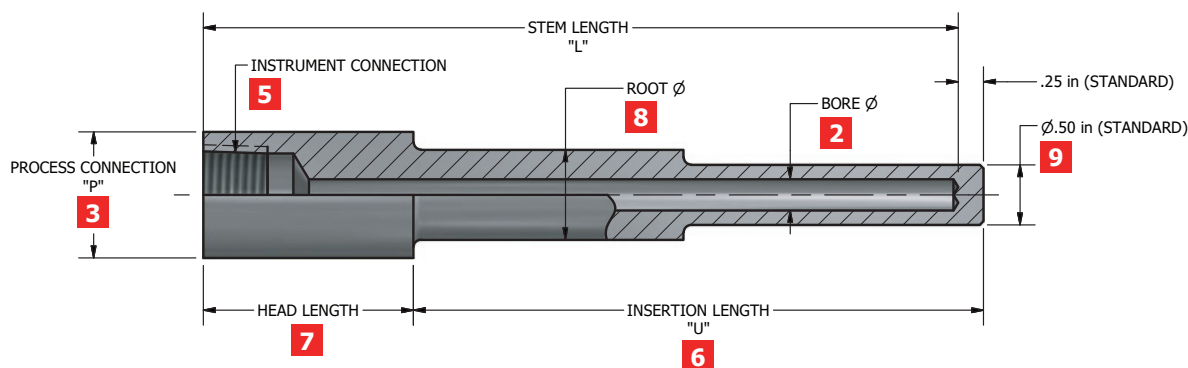
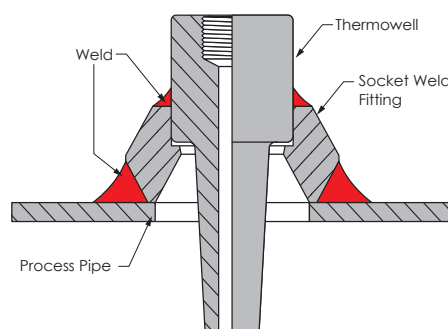
Our use of high quality materials and design ensure our thermowells are the first choice for use in the chemical and petrochemical industries.

At American Thermowell we work with our clients to select the thermowell requirements based on the job specifications. This ensures optimal protection of the sensor to get precise measurements.

Our socket weld thermowells are designed and manufactured 100% in house, and are made to accept standard and custom made thermometers, thermocouples, bulbs and RTD's. Socket weld thermowells are typically used when contaminants could collect in exposed threads, such as pharmaceutical or food processing production.

Available in a wide variety of process pipe sizes and configurations, the American Thermowell socket weld thermowell is the perfect fit for your project.

- Custom software for thermowell design calculations.
- Available in various shank styles; stepped, straight and tapered.
- CRN approved thermowells available upon request.
- Various NDT options.
- NACE compliant.
- Standard or customized shank dimensions and styles.
- Large selection of materials available.



Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: All Industries that measures process temperature.



THREADED THERMOWELLS

AT02	A	AB	L2	AA	004500	01750	0750	0625	I
1	2	3	4	5	6	7	8	9	10

1	Thermowell Stem Style
2	Bore Size
3	Process Connection
4	Material
5	Instrument Connection

6	Insertion Length
7	Head Length
8	Root Diameter
9	Tip Diameter
10	Unit of Measurement

Please see our product part breakdowns online at americanthermowell.com featuring a complete list of available part options specific to each type and style of thermowell.

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Threaded Thermowells

Our threaded thermowells are designed and manufactured 100% in-house

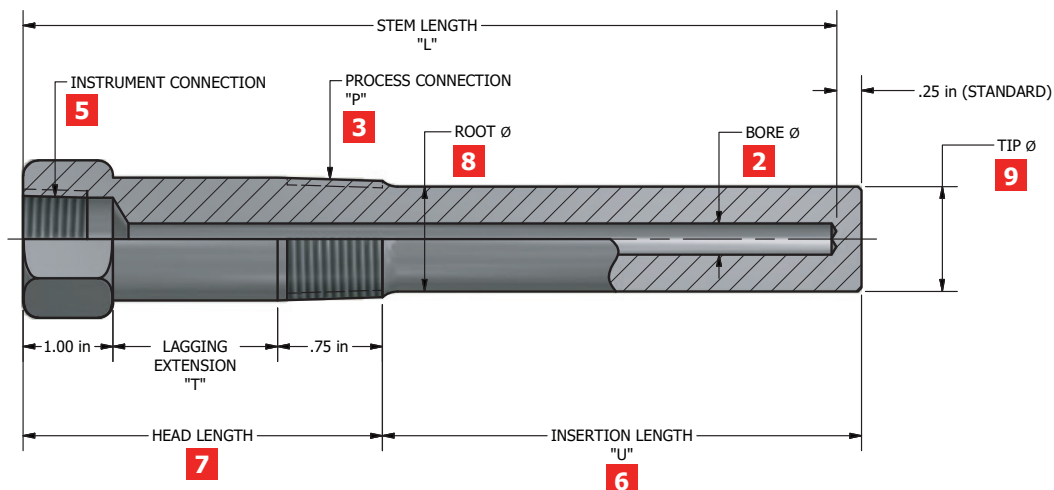
American Thermowell thermowells are a critical component of any temperature or pressure measurement point, available in a large variety of designs and materials.

American Thermowell manufactures threaded thermowells in a wide variety of process thread sizes and configurations which include, but are not limited to, NPT, NPS, and BSPT.

Our threaded thermowells are designed and manufactured 100% in-house, and are made to accept standard and custom made thermometers, thermocouples, bulbs and RTD's.

American Thermowell is a pioneer and global leader in the manufacturing of thermowells, and have consistently offered the highest quality and precision in every piece that has left our facility. Whether made to order, or standard configurations, all our products meet or exceed accepted standards.

- Custom software for thermowell design calculations.
- Available in various shank styles; stepped, straight and tapered.
- CRN approved thermowells available upon request.
- Various NDT options.
- NACE compliant.
- Standard or customized shank dimensions and styles.
- Large selection of materials available.



Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: All Industries that measures process temperature.



TRI-CLAMP (SANITARY) THERMOWELLS

AT91	A	2000	L3	AA	004500	01750	0750	0625	I
1	2	3	4	5	6	7	8	9	10

1	Thermowell Stem Style
2	Bore Size
3	Tri-Clamp Size
4	Material
5	Instrument Connection

6	Insertion Length
7	Head Length
8	Root Diameter
9	Tip Diameter
10	Unit of Measurement

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Tri-Clamp (Sanitary) Thermowells

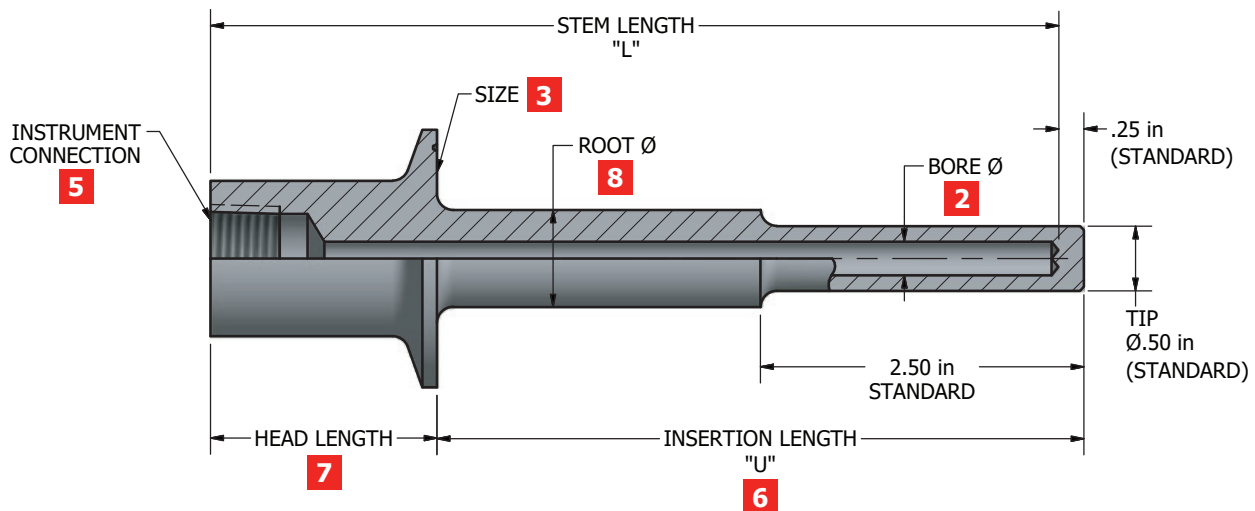
Designed for food processing or pharmaceutical production

Our thermowells have limitless application possibilities and they come in a variety of designs and materials.

Sanitary thermowells are typically used when contaminants could collect in exposed threads, such as pharmaceutical or food processing production. The polish and large radius between the stem and face help support easy cleaning.

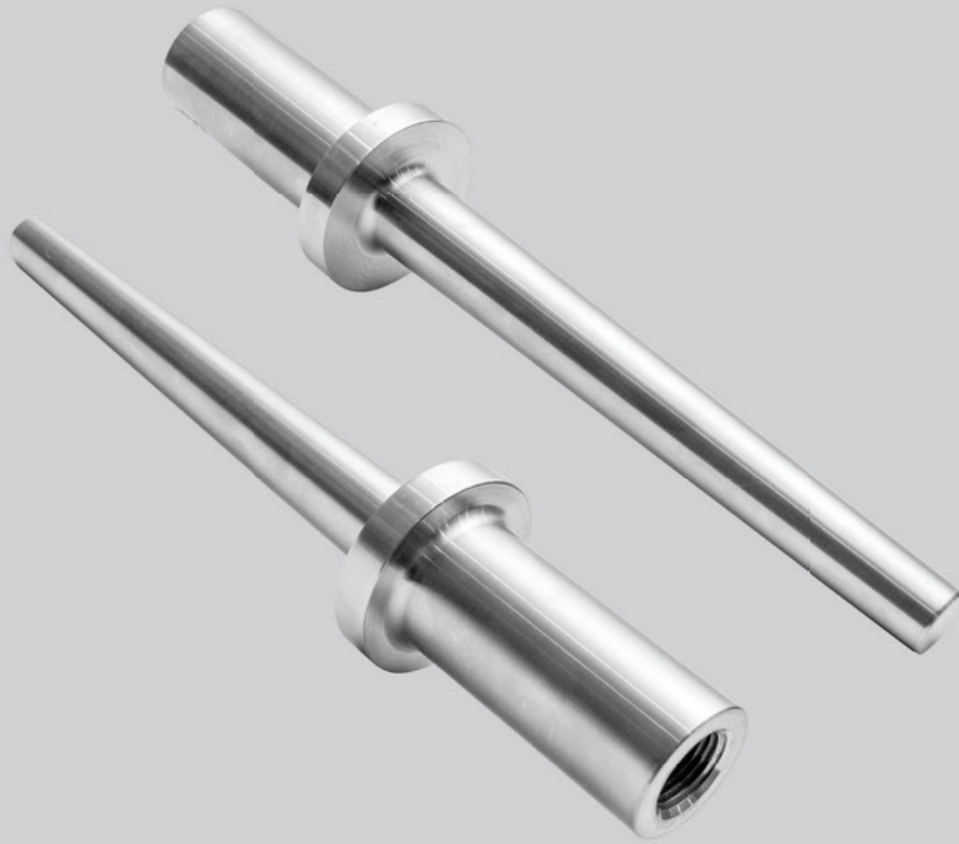
Also referred to as tri-clamp thermowells, they isolate and protect internal temperature sensors from high velocity and corrosive media applications. Thermowells ensuring accurate readings and increased longevity from the internal instruments, while also allow much easier maintenance when a sensor does malfunction since it can be accessed without shutting down the entire process.

- Available in various shank styles; stepped, straight and tapered.
- Stamped with material and heat number mill.
- Standard or customized shank dimensions and styles.
- Large selection of materials available.
- Various NDT options.
- NACE compliant.



Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: pharmaceutical, biotech, along with food and beverage industries



VANSTONE THERMOWELLS

AT63	A	VE	L2	AA	004500	01750	0750	0625	I
1	2	3	4	5	6	7	8	9	10

1	Thermowell Stem Style
2	Bore Size
3	Process Connection
4	Material
5	Instrument Connection

6	Insertion Length
7	Head Length
8	Root Diameter
9	Tip Diameter
10	Unit of Measurement

Please see our product part breakdowns online at americanthermowell.com featuring a complete list of available part options specific to each type and style of thermowell.

See page 32 for a complete list of available sizes, materials and measurements. Visit www.americanthermowell.com for more information.

Vanstone Thermowells

Designed to operate between two flanges within the process

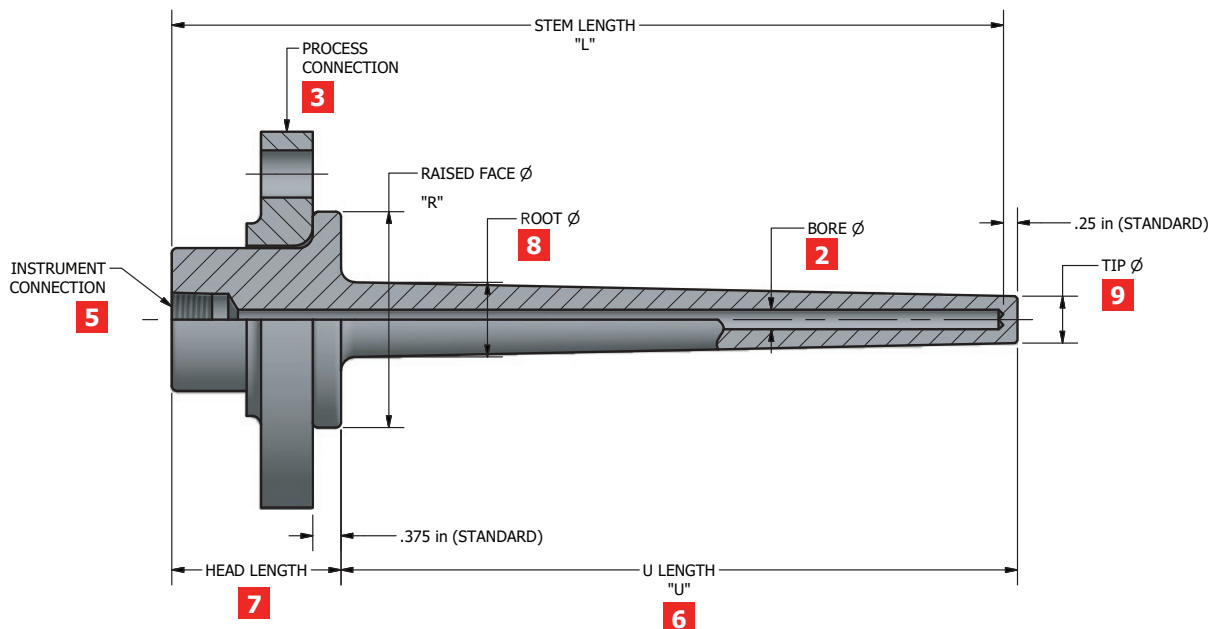
Our thermowells work to protect the surroundings and operating personnel by keeping the high pressure and flow rates contained within the process boundaries.

American Thermowell thermowells are of heavy duty design to withstand the challenging environments they have to operate in. Designed to be installed between two flanges, and can be offered with the required lap joint flanges in a variety of materials.

Our vanstone thermowells are designed and manufactured 100% in-house, and are made to accept standard and custom made thermometers, thermocouples, bulbs and RTD's.

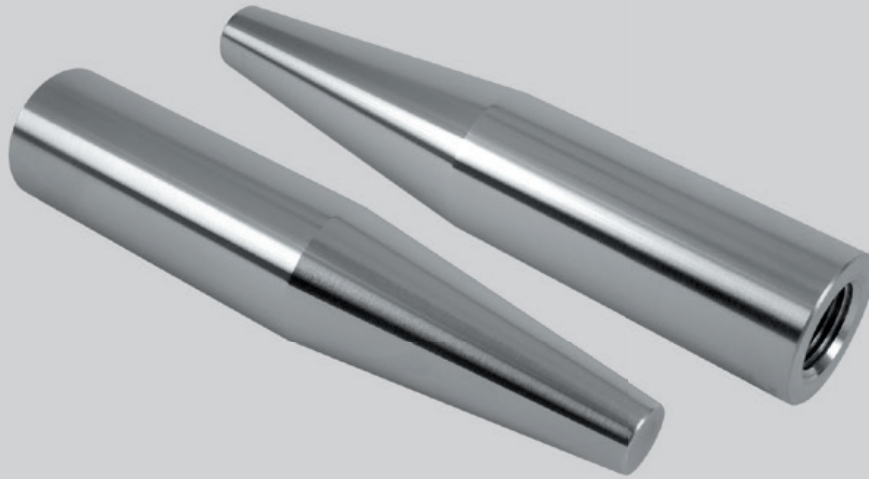
Available in a wide variety of process pipe sizes and configurations, the American Thermowell vanstone thermowell is the perfect fit for your project.

- Lap joint flanges are available.
- Available in various shank styles; stepped, straight and tapered.
- Custom software for thermowell design calculations.
- CRN approved thermowells available upon request.
- Various NDT options.
- NACE compliant.
- Standard or customized shank dimensions and styles.
- Large selection of materials available.



Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: All Industries that measures process temperature.



WELD-IN THERMOWELLS

AT27	A	BJ	L2	AA	004500	01750	0750	0625	I
1	2	3	4	5	6	7	8	9	10

1	Thermowell Stem Style
2	Bore Size
3	Process Connection
4	Material
5	Instrument Connection

6	Insertion Length
7	Head Length
8	Root Diameter
9	Tip Diameter
10	Unit of Measurement

Please see our product part breakdowns online at americanthermowell.com featuring a complete list of available part options specific to each type and style of thermowell.

See page 32 for a complete list of available sizes, materials and measurements. Visit www.americanthermowell.com for more information.

Weld-In Thermowells

Designed for high pressure and/or high flow process applications

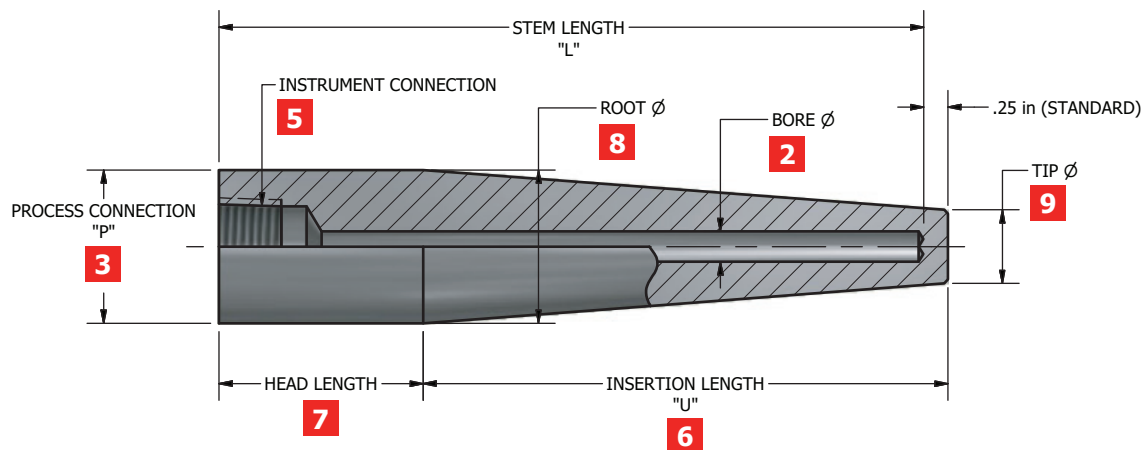
American Thermowell thermowells are a critical component of any temperature or pressure measurement point, available in a large variety of designs and materials.

Weld-in thermowells are highly recommended in applications that produce a high rate of flow or pressure, since the thermowell is welded directly to the process pipe without the need for threads or flanges. This type of thermowell is also recommended when contaminants could collect in exposed threads, such as pharmaceutical or food processing production.

Our weld-in thermowells are designed and manufactured 100% in house, and are made to accept standard and custom made thermometers, thermocouples, bulbs and RTD's.

Available in a wide variety of process pipe sizes and configurations, the American Thermowell weld-in thermowell is the perfect fit for your project.

- Designed for high pressure and/or high flow process applications.
- CRN approved thermowells available upon request.
- Various NDT options.
- NACE compliant.
- Standard or customized shank dimensions and styles.
- Large selection of materials available.

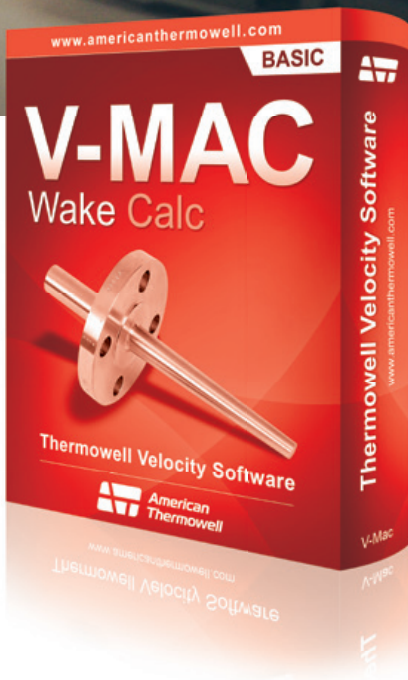


Material Options: 316 Stainless Steel, 304 Stainless Steel, Carbon Steel, 310 Stainless Steel, 321 Stainless Steel, 347 Stainless Steel, Alloy 20, C-276, Duplex, Alloy 800, Alloy 600, Alloy 625, Alloy 825, Alloy 400, and Titanium (For a complete list, talk to a American Thermowell sales representative today).

Industries: All Industries that measures process temperature with higher pressure and/or flow.



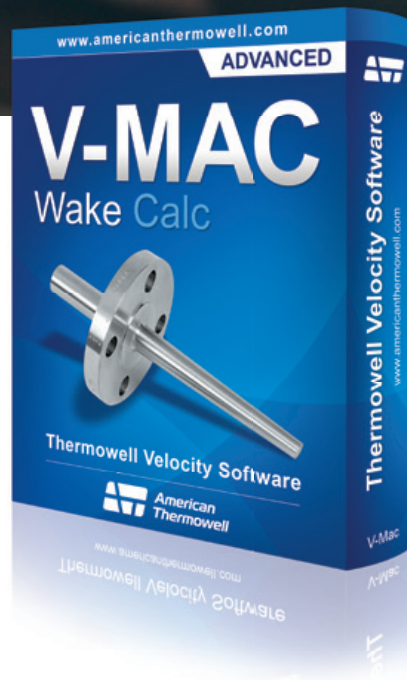
V-MAC comes with many features to ensure you have everything you need right at your finger tips.



V-MAC
Basic

**Call for
Price**

USD (1 License)



V-MAC
Advanced

**Call for
Price**

USD (1 License)

Thermowell Wake Frequency Analysis

V-MAC software sold by American Thermowell Machining Ltd.

Thermowell velocity design software that's easy to use and ensures you meet the ASME PTC 19.3 TW 2016 code.

The ASME PTC 19.3 TW-2016 is the latest code that establishes the practical design considerations for thermowell installations in power and process piping. The current code evaluates a combination of static and dynamic forces, resulting from fluid impingement as well as external pressure acting on the thermowell stem. It includes complex formulas for the calculation of natural frequency, Strouhal frequency, in-line resonance and stress evaluation.

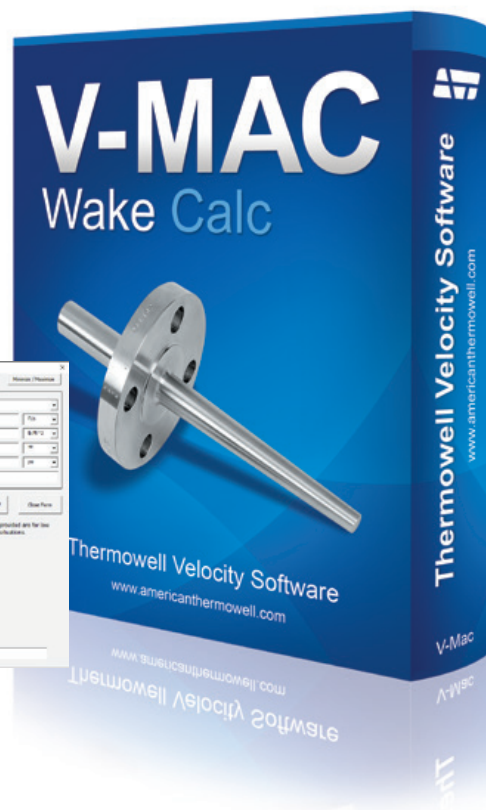
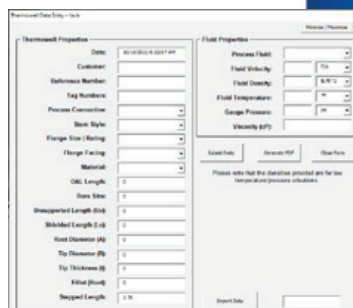
With each edition, the calculations became more and more complex. It is a great time to invest in the software that makes performing these complex calculations fast, easy and efficient.

Our system comes with many built in features to ensure you have everything you need right at your fingertips. Whether it be our 50+ preloaded materials, our convenient unit conversion tool, or simply our customizable print sheet. Our system ensures your customers get the information they need, in an easy-to-follow print sheet.

For a web demonstration, or more details contact us today.

Key features standard with the V-MAC System:

- Our system comes preloaded with 50+ Materials
- Built in Unit conversion tool that handles temperature, pressure, velocity, and density.
- Ability to run calculations for flanged, threaded, socket weld, weld-in, and vanstone thermowells.
- Run 100 plus calculations with the click of a single button.



System Requirements

Operating System (Windows)	10 & 11
Microsoft Excel (32 bit)	Required
Support Concurrent users *	Yes

* Requires a V-MAC Server License

Features

	Basic	Adv.
1 Year Free Support	✓	✓
50+ Preloaded Materials	✓	✓
Multiple Thermowell Configurations	✓	✓
Enter Data in Imperial or Metric	✓	✓
Unit Conversion Tool	✓	✓
1 Click PDF Generator	✓	✓
Large Project Capability	✓	✓
Customized Print Sheet	✓	✓
Custom Material Add-on		✓

Thermowell Codes and Variables

For individual thermowell part breakdowns visit www.americanthermowell.com

Thermowell Stem Style	
Code	Description
AT01	Threaded Stepped Stem
AT02	Threaded Straight Stem
AT03	Threaded Tapered Stem
AT04	Threaded Helical
AT21	Socket Weld Stepped Stem
AT22	Socket Weld Straight Stem
AT23	Socket Weld Tapered Stem
AT24	Socket Weld Helical
AT27	Weld-in
AT31	Flanged Stepped Stem
AT32	Flanged Straight Stem
AT33	Flanged Tapered Stem
AT34	Flanged Helical
AT41	Limited Space Threaded
AT61	Vanstone Stepped Stem
AT62	Vanstone Straight Stem
AT63	Vanstone Tapered Stem
AT64	Vanstone Helical
AT91	Tri-Clamp Stepped Stem
AT92	Tri-Clamp Straight Stem
AT93	Tri-Clamp Tapered Stem

Bore Size	
Code	Description
A	0.260
B	0.385
C	0.515
D	0.203
E	0.375
F	0.390
G	0.343
M	0.406
N	0.280
O	0.302
P	0.312
R	0.275
U	0.394
V	0.354
X	0.437

Flange Size & Rating	
Code	Description
CK	1" 150#
CL	1" 300#
CM	1" 600#
CN	1" 900#-1500#
CO	1" 2500#
CU	1-1/2" 150#
CV	1-1/2" 300#
CW	1-1/2" 600#
CX	1-1/2" 900#-1500#
CY	1-1/2" 2500#
CZ	2" 150#
DA	2" 300#
DB	2" 600#
DC	2" 900#-1500#
DD	2" 2500#
DD	2" 2500#
DJ	3" 150#
DK	3" 300#
DL	3" 600#
DM	3" 900#
DN	3" 1500#
DO	3" 2500#
DP	4" 150#
DQ	4" 300#
DR	4" 600#
DS	4" 900#
DT	4" 1500#
DU	4" 2500#
DV	5" 150#
DW	5" 300#
DX	5" 600#
DY	5" 900#
EB	6" 150#
EC	6" 300#
ED	6" 600#
EE	6" 900#
EH	8" 150#
EI	8" 300#
EN	10" 150#
EQ	10" 900#
ET	12" 150#
EV	12" 600#

Flange Facing	
Code	Description
A	FF (flat face)
B	RF (raised face)
C	RTJ (ring type joint)
D	RTF (RTJ no groove)
E	HH (High Hub)
F	DBRF (Double Raised Face)

Material	
Code	Description
L2	316/316L
H2	304/304L
H3	304H
K1	310
K2	310H
L3	316H
J1	317
J3	317L
M2	321/H
M3	RA330
N2	347/H
N3	410
N4	446
N5	HR160
S3	904L
S4	AL-6XN
S2	Alloy 20
S1	Alloy 200
R1	Alloy 400
P1	Alloy 600
P3	Alloy 601
P2	Alloy 625
Q3	Alloy 800/H/HT
Q1	Alloy 825
U2	Alloy B2

Custom sizes, connections and materials may not be listed, contact us today to find out more.



Material (Continued)	
Code	Description
U3	Alloy B3
U4	Alloy C-22
U1	Alloy C-276
R2	Alloy K500
U5	Alloy X
C1	Aluminum 6061
A1	Brass
E4	Carbon Steel 1018
E3	Carbon Steel 12L14
E1	Carbon Steel ASTM A105
D2	Carbon Steel W44
D4	Carbon Steel A516Gr70
D6	Carbon Steel A53
D3	Carbon Steel A572
D5	Carbon Steel Smls
G1	Chrome-M-Moly F22
F1	Chrome-Moly-F11
F6	Chrome-Moly-F5
F7	Chrome-Moly-F9
F8	Chrome-Moly-F91
Y2	CPVC
F2	Duplex F51/2205
E2	LF2
B1	Naval Brass
Y1	PVC
F4	Stainless F44/254 SMO
F3	Super Duplex F53/2507
F5	Super Duplex F55
W1	Teflon
T1	Ti Gr2
T2	Ti Gr5
T3	Ti Gr7
Z1	Zirc 702

Instrument Connection	
Code	Description
AA	1/2" NPT
AB	3/4" NPT
AC	1" NPT
AD	1-1/4" NPT
AE	1-1/2" NPT
AF	1/2" NPSM
AG	G 1/2 male
AH	G 3/4 male
AI	G 1/2 male
AJ	M14 x 1.5 female
AK	M18 x 1.5 female
AL	M20 x 1.5 female
AM	M20 x 1.5 male
AN	M24 x 1.5 female
AO	M24 x 1.5 male
AP	M27 x 2.0 female
AQ	M27 x 2.0 male
BA	3/4" Pipe (1.05" Dia.)
BB	1" Pipe (1.315" Dia.)
BC	1-1/4" OD
BD	1-1/2" OD
BE	1-3/4" OD
AV	5/8" - 18 UNF
AW	3/4" - 16 UNF
AX	7/8" - 14 UNF
AY	1" - 14 UNF
AZ	3/8" NPT
BA	3/4" Pipe (1.05" Dia.)
BB	1" Pipe (1.315" Dia.)
BC	1-1/4" OD
BD	1-1/2" OD
BE	1-3/4" OD
BF	1-1/4" Pipe (1.660" Dia.)
BG	1-1/2" Pipe (1.900" Dia.)
BH	1/2" Pipe (0.840" Dia.)

Insertion Length	
Code	Description
xxxxxx	Imperial: 6.500" = 006500 110.500" = 110500 Metric: 165.1 mm = 001651 1200.5 mm = 012005

Head Length	
Code	Description
xxxxx	Imperial: 2.25" = 02250 Metric: 57.2 mm = 00572

Root Diameter	
Code	Description
xxxx	Imperial: 0.875" = 0875 Metric: 22.2 mm = 0222

Tip Diameter	
Code	Description
xxxx	Imperial: 0.500" = 0500 Metric: 12.7 mm = 0127

Unit of Measurement	
Code	Description
I	Imperial
M	Metric

Notes:

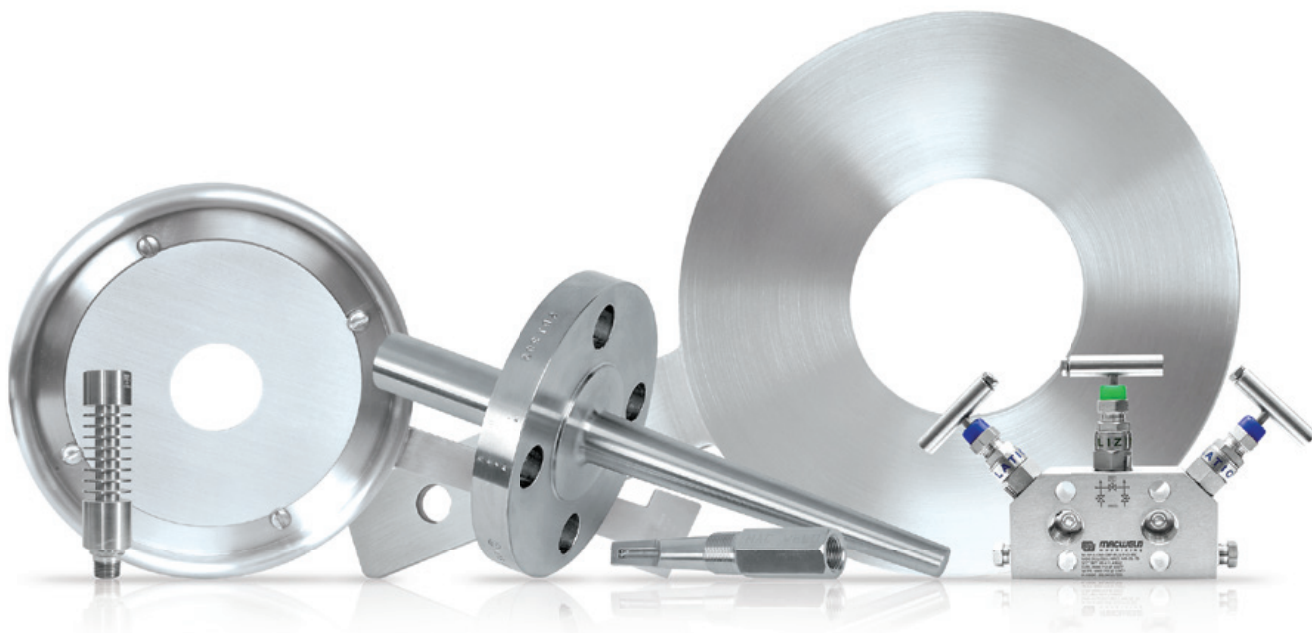
1. 316/304 thermowells with 1/2", 3/4", and 1" NPT process connections are manufactured from round bar with a milled wrench hex. Exotic material thermowells 3/4" NPT and under include a wrench hex, exotics 1" NPT are finished with 2 wrench flats. All thermowells with 1-1/4" and 1-1/2" NPT process connections are manufactured from round bar with 2 wrench flats.
2. Tapered length of 16 inches is standard
3. Thermowells with 1/2" NPT process connections have a hex length of 1" and an external threaded area length of 3/4"



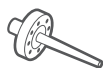
Built on a tradition of exceeding
quality at every step.



American Thermowell



America's Largest Thermowell and Instrumentation Hardware Manufacturer



Thermowells

- Flanged Thermowell
- Threaded Thermowell
- Socket Weld Thermowell
- Limited Space Thermowell
- Helical Thermowell
- Vanstone Thermowell
- Tri-Clamp Thermowell
- Weld-in Thermowell
- Protection Tubes



Orifice Plates

- Paddle Orifice Plate
- Universal Orifice Plate
- Custom Orifice Plate
- RTJ Orifice Plate



Orifice Assemblies

- Integral Orifice Assembly
- Multi-Stage Restriction Orifice



Specialty Products

- Wake Frequency Software



Bleed & Flush Rings

- Bleed Ring
- Flush Ring
- Bleed Ring Assembly
- Flush Ring Assembly



Valves

- Needle Valves
- Manifold Valves



Gauge Siphons

- Finned Gauge Siphon
- Compact Gauge Siphon

Corrosive Service Guide to Materials

for thermowells and sheaths

Chemical	Condition	Material
Acetic Acid	to 50% to 212 F	316 Stainless Steel
	to 75% to 300 F	Titanium
	to 99% to 250 F	Hastelloy C
Acetic Anhydride	All conc. to B.P.	Monel 400
Acetone	All conc. to B.P.	304 SS, Aluminum
Acetylene		304 SS, Aluminum
Alcohol, Ethyl	70 F-212 F	304 Stainless Steel
Aluminum Sulphate	to 25% and 212 F	304 Stainless Steel
	to 50% and 212 F	316 Stainless Steel
Ammonia gas or liquid	All concentrations	304 Stainless Steel
Ammonium Hydroxide		1100-1114 Aluminum
Ammonium Phosphate	to 25% and 212 F	304 Stainless Steel
Ammonium Nitrate	All conc. to 212 F	316 Stainless Steel
Ammonium Sulphate	All conc. to B.P.	316 Stainless Steel
	to 45% and 212 F	Monel 400
Amylacetate		304 Stainless Steel
Aniline	All concentrations	
Barium Chloride	25% to B.P.	Hastelloy C
Barium Hydroxide	to 50% 212 F	C1018 Steel
Black Liquor		Alloy 556
Boracic Acid	All conc. to B.P.	Hastelloy C
Brines		Monel 400, Hastelloy C
Bromine Dry	to 212 F	Monel 400
Butane	to 250 F	316 Stainless Steel
Butylacetate	to 212 F	Monel 400
Butyl Alcohol		Copper, Aluminum
Calcium Chlorate	to 30% and 212 F	304 Stainless Steel
Calcium Hydroxide	to 50% and 212 F	Hastelloy C or Titanium
Carbonic Acid	All conc. to 300 F	316 Stainless Steel
Carbon Dioxide	to 1300 F	304 Stainless Steel
Chlorine Gas	Moist to 212 F	Hastelloy C or Titanium
Chromic Acid	10% at 150F	Hastelloy C
Citric Acid	to 50% 212 F	316 Stainless Steel
	All conc. to B.P.	Hastelloy C
Copper Nitrate	All conc. to 212 F	304 Stainless Steel
Copper Sulphate	All conc. to B.P.	316 Stainless Steel
Cyanogen Gas	to 212 F	304 Stainless Steel
Dowtherm		C1018 Steel
Ether		304 Stainless Steel
Ethyl Acetate	to 150 F	Monel 400
Ferric Chloride	to 50% & B.P.	Tantalum
Ferric Sulphate	to 30% & B.P.	Hastelloy C
Ferrous Sulphate	All conc. to B.P.	Hastelloy C
Formaldehyde	All conc. to 150 F	304 Stainless Steel
Formic Acid	All conc. to 212 F	304 Stainless Steel
Freon		316 Stainless Steel
Galllic Acid	to 212 F	Monel 400
Gasoline or Petroleum		304 Stainless Steel
Glucose	70 F	304 Stainless Steel
Glycerine		304 Stainless Steel
Glycerol		304 Stainless Steel
Hydrobromic Acid	40% to 65 F	Titanium
	48% to 212 F	Hastelloy B
Hydrochloric Acid	to 37% and 150 F	Hastelloy B
Hydrofluoric Acid	All conc. to B.P.	Hastelloy C
Hydrogen Peroxide	to 212 F	316 Stainless Steel
Hydrogen Sulphide	Dry to 1000 F	316 Stainless Steel
Iodine	to 70 F	Tantalum
Ketones	to B.P.	Aluminum, 316 SS
Kerosene		304 Stainless Steel
Lactic Acid	to 212 F	Tantalum
Magnesium Chloride	to 40% of 212 F	Monel 400

Chemical	Condition	Material
Magnesium Sulphate	to 50% 212 F	Monel 400
Muriatic Acid	to 37% and 150 F	Hastelloy B
Naphtha	70 F	304 Stainless Steel
Natural Gas	to 800 F	304 Stainless Steel
Nickel Chloride	to 80% and 200 F	Hastelloy C
Nickel Sulphate	25% and 125 F	304 Stainless Steel
Nitric Acid	to 40% and 180 F	304 Stainless Steel
	All conc. to 370 F	Tantalum
Nitrobenzene	to 212 F	Carpenter 20 CB-3
Oleic Acid	to 212 F	316 Stainless Steel
Oleum	to 70 F	316 Stainless Steel
Oxalic Acid	All conc. to 212 F	Monel 400
Oxygen	70 F	C1018 Steel
	Liquid Oxygen	304 Stainless Steel
	Elevated Temps.	304 Stainless Steel
Palmitic Acid	100% at 439 F	316 Stainless Steel
Pentane		304 Stainless Steel
Phenol	to 700 F	316 Stainless Steel
Phosphoric Acid	10% & 70 F	316 Stainless Steel
	to 90% and 215 F	Hastelloy B
Picric Acid	to 212 F	316 Stainless Steel
Potassium Bromide	75% to 180 F	Hastelloy C
Potassium Carbonate	to 50% and 212 F	304 Stainless Steel
	All conc. to B.P.	Hastelloy C
Potassium Chlorate	to 25% and 212 F	316 Stainless Steel
Potassium Hydroxide	to 50% and B.P.	316 Stainless Steel
Potassium Nitrate	to 80% and 212 F	304 Stainless Steel
Potassium Permanganate	to 50% and 75 F	Hastelloy C or Titanium
Potassium Sulphate	to 20% and 212 F	304 Stainless Steel
Pyrogalllic Acid	All conc. to B.P.	304 Stainless Steel
Quinine Bisulphate	Dry	316 Stainless Steel
Quinine Sulphate	Dry	316 Stainless Steel
Sea Water		Monel 400
Salicylic Acid	to 250 F	Nickel
Sodium Bicarbonate	to 20% and 212 F	304 Stainless Steel
Sodium Carbonate	to 25% and 212 F	304 Stainless Steel
Sodium Chloride	Saturated to 212 F	316 Stainless Steel
		Alloy 556
Sodium Fluoride	10% - 70F	Monel 400
Sodium Hydroxide		304 Stainless Steel
Sodium Nitrate	Fused	316 Stainless Steel
Sodium Peroxide		304 Stainless Steel
Sodium Sulphate	to 25% and 212 F	304 Stainless Steel
Sodium Sulphide	to 25% and 212 F	304 Stainless Steel
Sodium Sulphite	5% to 212F	304 Stainless Steel
Sulphur Dioxide	to 800 F	316 Stainless Steel
Sulphur	to 850 F	316 Stainless Steel
	to 1600 F	Alloy 556
Sulphuric Acid	1-60%, 75-100%,	Carpenter 20 CB-3
	176F	
	to 60% & B.P.	Hastelloy B
	All conc. to 370 F	Tantalum
Tannic Acid	to 212 F	304 Stainless Steel
Tartaric Acid	All conc. to 212 F	304 Stainless Steel
Toluene	to 250 F	304 Stainless Steel
Turpentine		304 Stainless Steel
Whiskey and Wine		316 Stainless Steel
Xylene		Copper
Zinc Chloride	to 25% and 130 F	Carpenter 20 CB3
	All conc. to B.P.	Monel 400
Zinc Sulphate	to 25% to 212 F	316 Stainless Steel
	to 40% to B. P.	Hastelloy C

Hot Condition 310SS up to 2000°F Inconel and 446SS up to 2150°F

In recommending the above materials, consideration has been given to providing good service life without undue cost. Where two or more materials are satisfactory, the least expensive is listed. Consult the factory for information on materials or services not given.



American
Thermowell

FLOW | TEMPERATURE | PRESSURE | LEVEL



- ▶ Thermowells
- ▶ Orifice Plates
- ▶ Bleed & Flush Rings
- ▶ Gauge Siphons

📍 4861 Paula Road, Kountze, Texas 77625

📞 1-409-246-1111

✉ sales@americanthermowell.com